6.35 mm

3.884 inch 98.65 mm

20614 ATTACHMENT

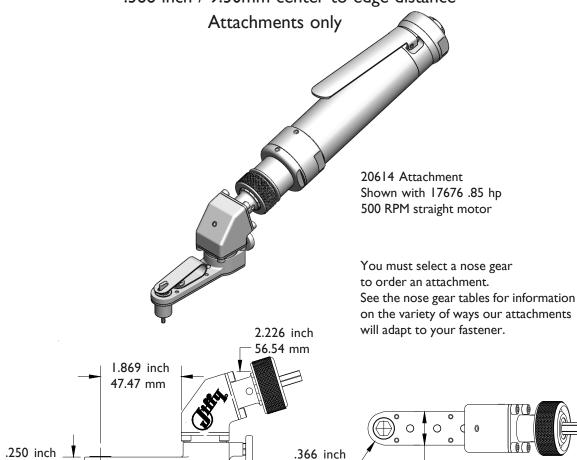
.770 inch

19.56 mm



17 DEGREE INDEXABLE INSTALLATION

.366 inch / 9.30mm center to edge distance



0 0 3.672 inch 93.27 mm 0 0 4.591 inch 2.422 inch 61.52 mm 3.341 inch 116.61 mm 0 0 0 0 84.86 mm 0 0 1.106 inch 28.09 mm

9.30 mm

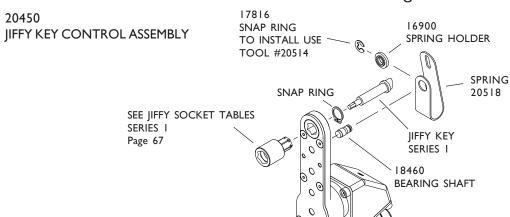
20617 ATTACHMENT

## 17 DEG SERIES 1 60 Inch Lbs / 6.77 Nm

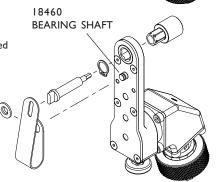


## 17 DEGREE INDEXABLE INSTALLATION

.366 inch / 9.30mm center to edge distance



For BACK DRIVE setup the 18460 bearing shaft must be reversed You must specify BACK DRIVE when ordering. Reversible or reverse running motor required.



## Nose Gear Selection



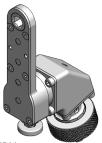
The SOCKET DRIVER will adapt the attachment to accept Series I Sockets starting on Page 67. Order with or without the Jiffy Key System.

PART NO.	SIZE	TYPE
20515	9/32	SOCKET DRIVER
20516	1/4	SQ. DRIVE MALE



HEX FLUSH The socket is built into the nose gear. Choose the Hex Flush gear and Key from the table or order without the Jiffy Key System.

PART NO.	SIZE	TY	PE.		
20403	7/32	HEX I	FLUSH		
20404	1/4	HEX I	FLUSH		
20405	9/32	HEX I	FLUSH		
20406	5/16	HEX I	FLUSH		
20407	11/32	HEX I	FLUSH		
JIFFY KEYS FLUSH					
KEY HEX	1/16	5/64	3/32		
PART NO.	18932	18933	18934		



HEX THRU The hex listed runs completely through the nose gear No key system is used

PART NO.	HEX SIZE	TYPE
20477	7/32	HEX THRU
20478	1/4	HEX THRU
15 <del>4</del> 66	9/32	HEX THRU
15 <del>4</del> 67	5/16	HEX THRU
15468	11/32	HEX THRU